

.223 CONVERSION FOR AUTO FEED

**.223 CONVERSION: REMOVE HOUSING BY REMOVING (2) 10-32 X 3/8 SHCS ,
PLACE RISER BLOCK UNDER HOUSING AND INSTALL (2) 10-32 X 1-1/8 SHCS., INSTALL MOD BLOCK IN SLOT SAME AS STANDARD BLOCK USING A DAB OF GREASE .**

WHEN CHANGING FROM 223 TO STANDARD CALIBERS YOU MUST REMOVE THE 2 10-32 X 3/4 SCREWS, RISER BLOCK, 223 BUSHING AND MOD BLOCK.
REPLACE THE HOUSING ONLY WITH THE 2 10-32 X 3/8 SCREWS SUPPLIED IN BAG. INSTALL STANDARD BUSHING AS NEEDED > RED, GREEN. PLACE SMALL DAB OF GREASE TO BOTTOM
OF STANDARD BLOCK, SLIDE IN TO SLOT HOLDING BAR UP AGAINST TOP HOUSING
WHEN THRU SLOT PRESS DOWN SLIGHTLY, SLIDE BACK AND FORTH 1/4 INCH OR SO ,YOU SHOULD FEEL A BIT OF RESISTANCE THEN LINE UP SLOT IN BAR
WITH PLASTIC SCREW IN MOVING RAIL AND YOUR READY TO GO!

